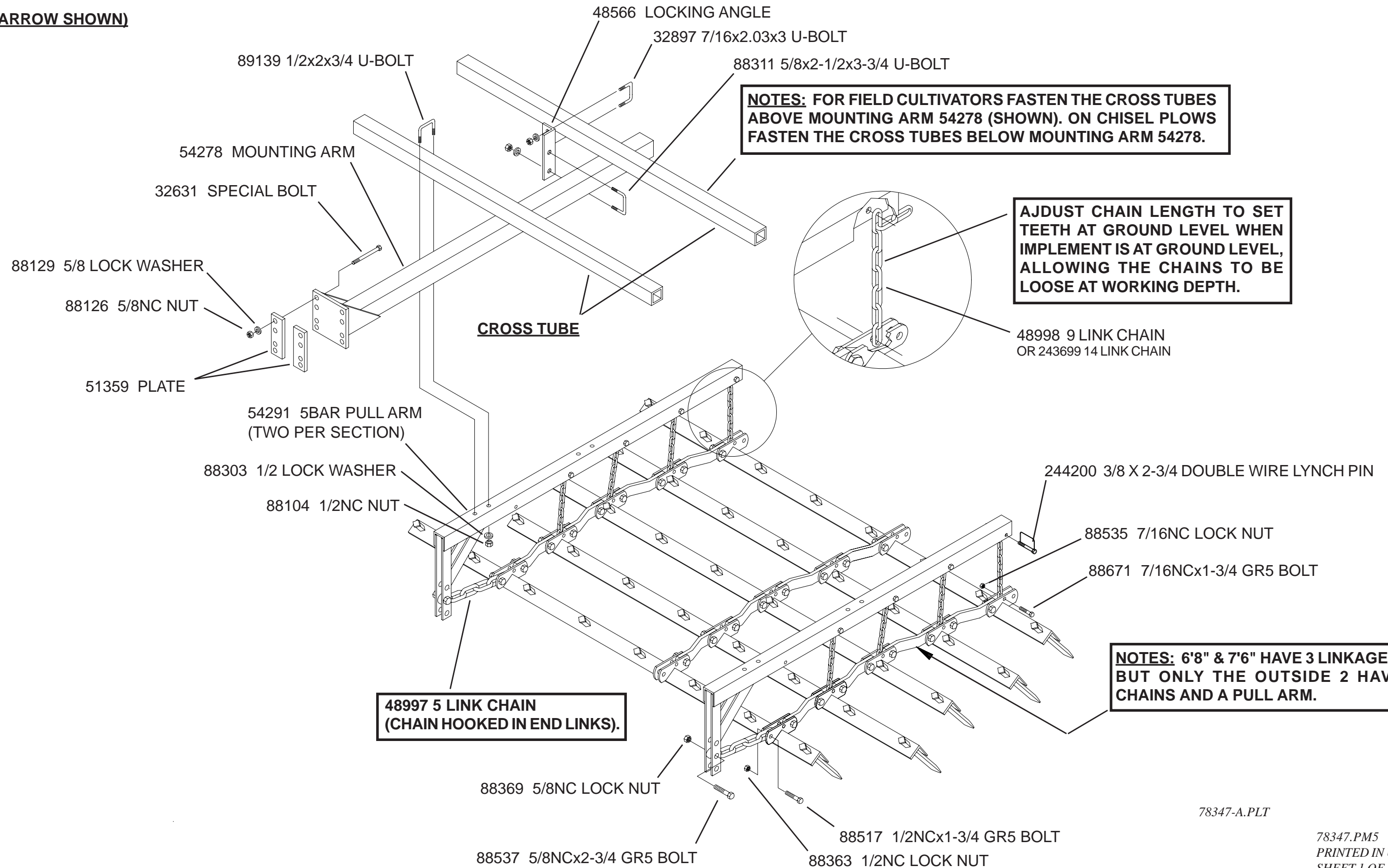


5 BAR SPIKE TOOTH HARROW SECTION ASSEMBLY INSTRUCTIONS

(6'8" HARROW SHOWN)

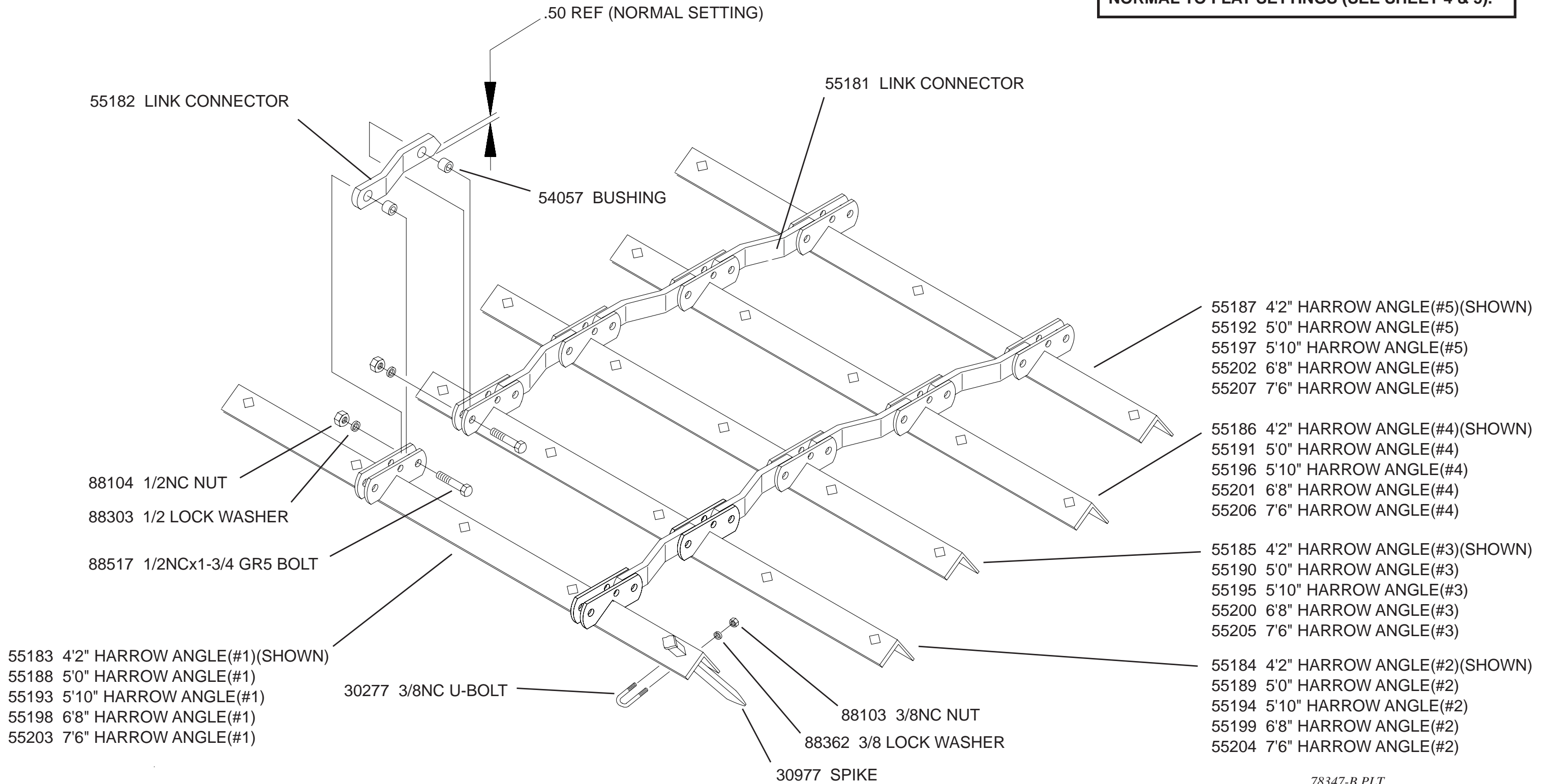


78347-A.PLT

SECTION ASSEMBLY

(4'2" HARROW SHOWN)

NOTE: 55181 AND 55182 LINKS CAN BE FLIPPED OVER TO CHANGE SPIKE TOOTH ANGLE FROM NORMAL TO FLAT SETTINGS (SEE SHEET 4 & 5).

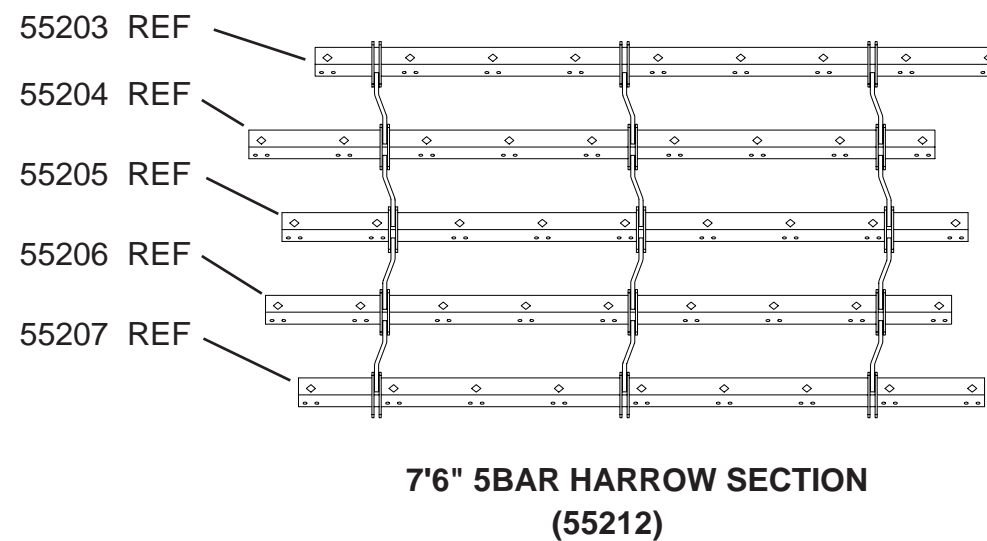
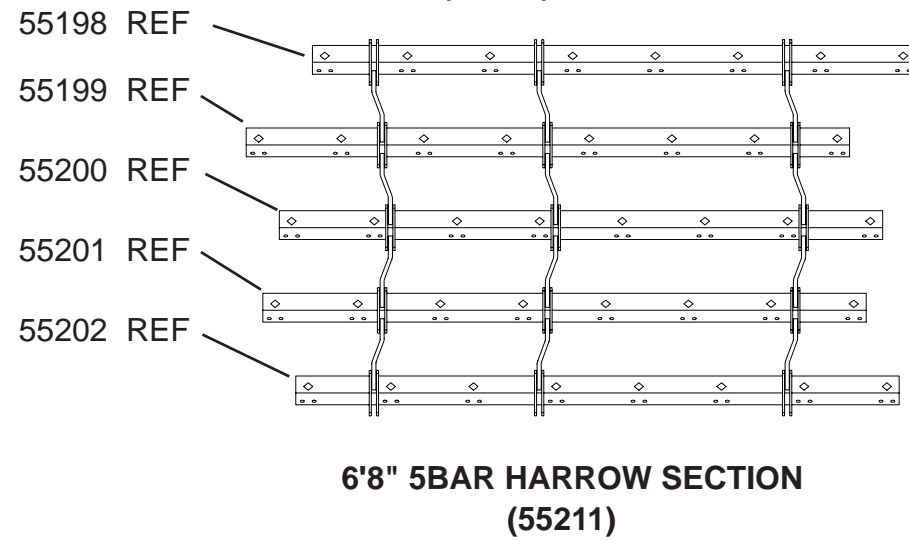
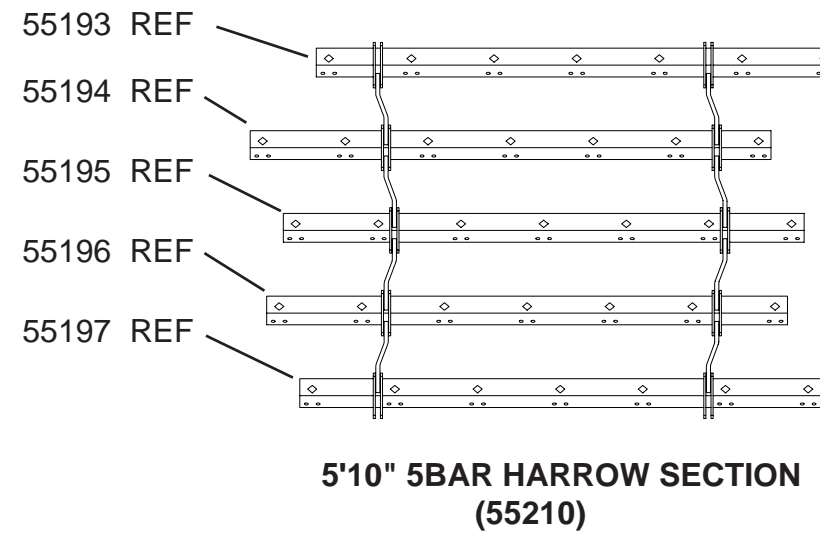
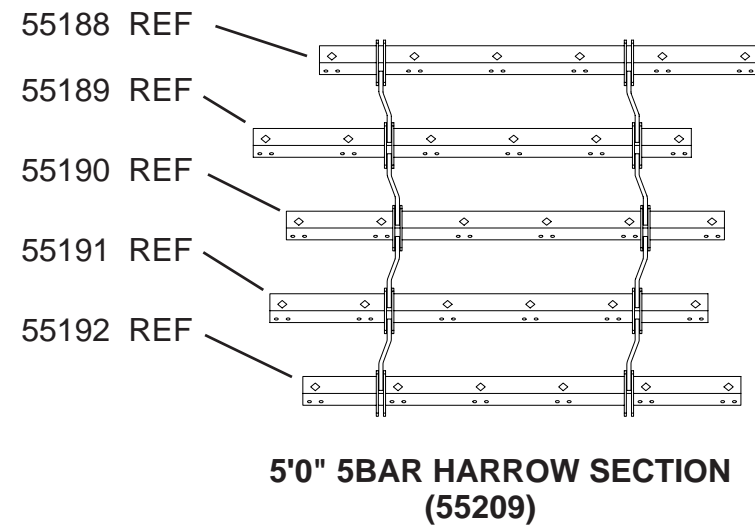
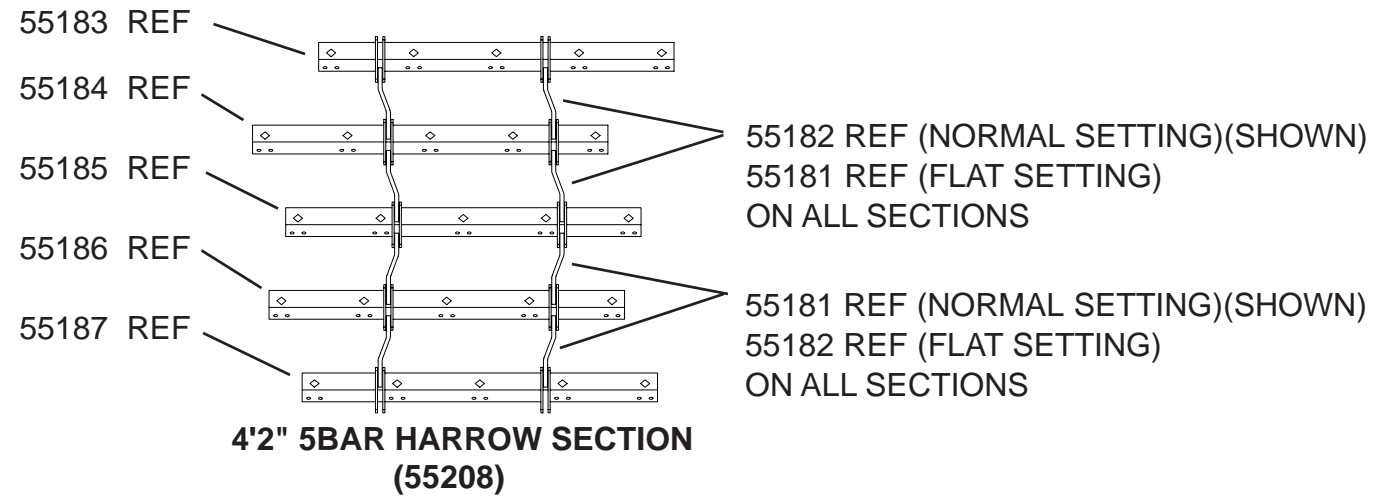


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 SHEET 2 OF 5
 KEN 7/28/08

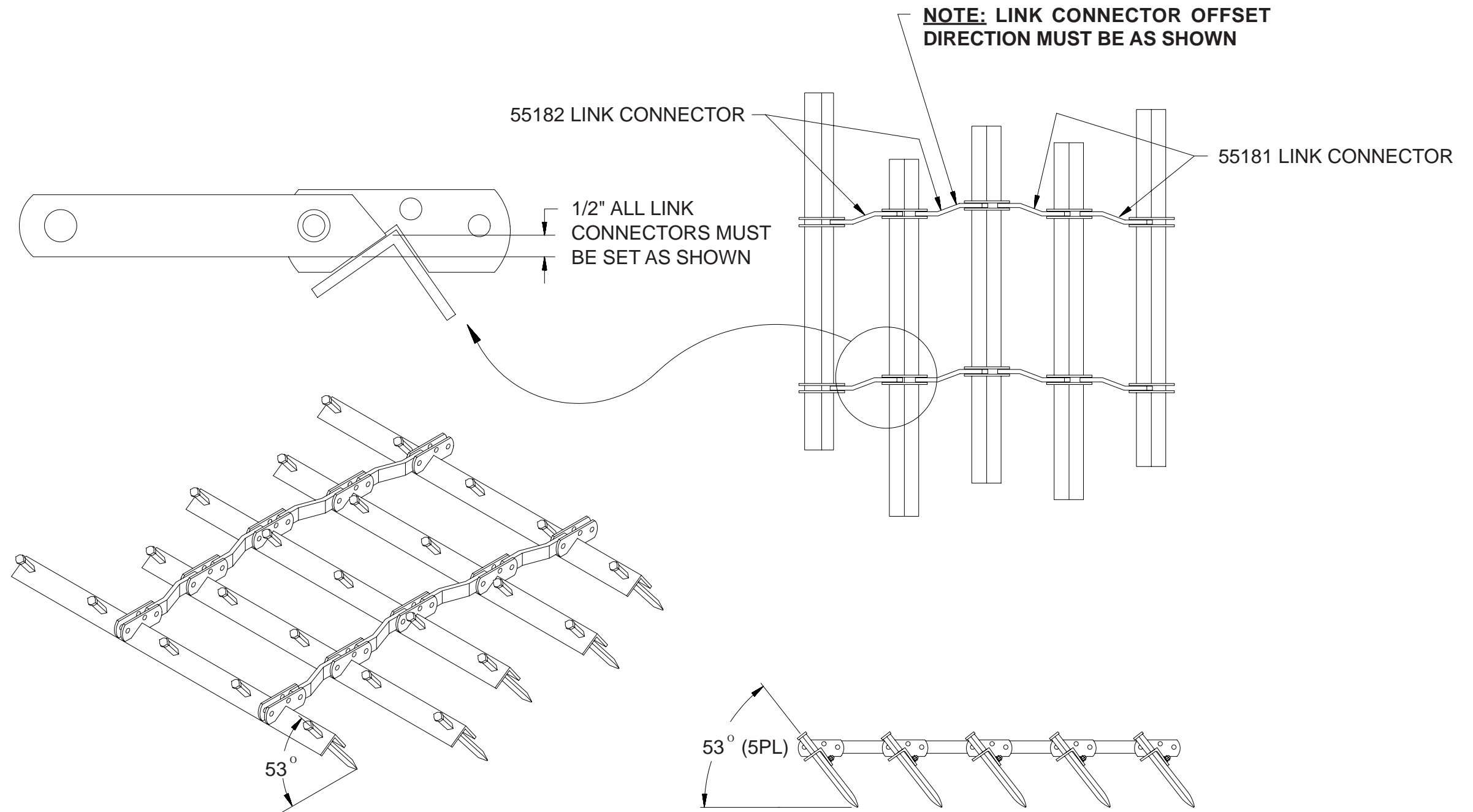
SECTION LAYOUT REFERENCE SHEET

NORMAL LINK CONNECTION (SHOWN)



78347-C.PLT

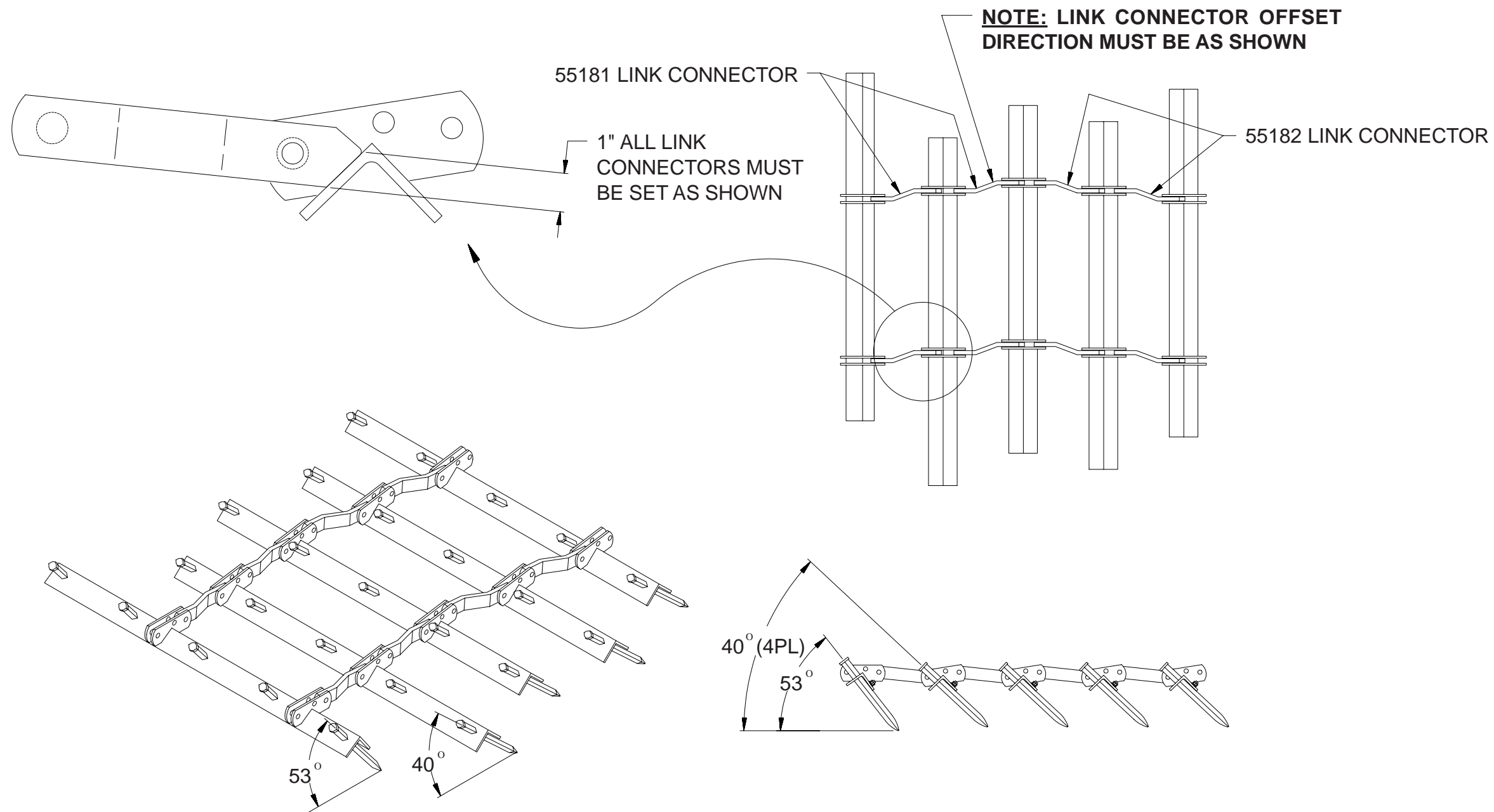
LINK CONNECTOR ASSEMBLY ILLUSTRATION - NORMAL SETTING



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SHEET 4 OF 5
KEN 7/28/08

LINK CONNECTOR ASSEMBLY ILLUSTRATION - FLAT SETTING



78347-E.PLT