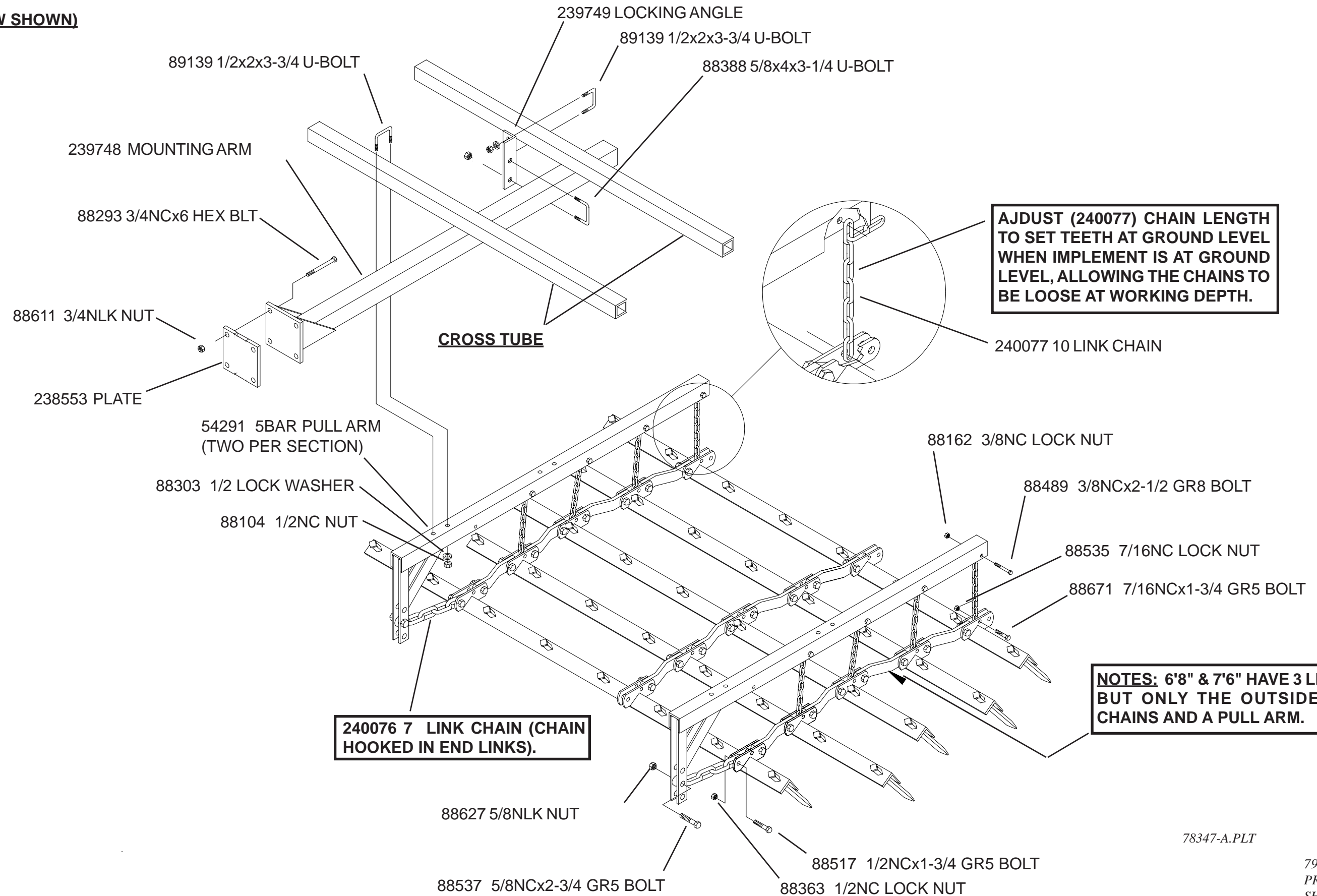


# SOILPRO 513 SPIKE TOOTH HARROW ASSY INSTRUCTIONS

**(6'8" HARROW SHOWN)**

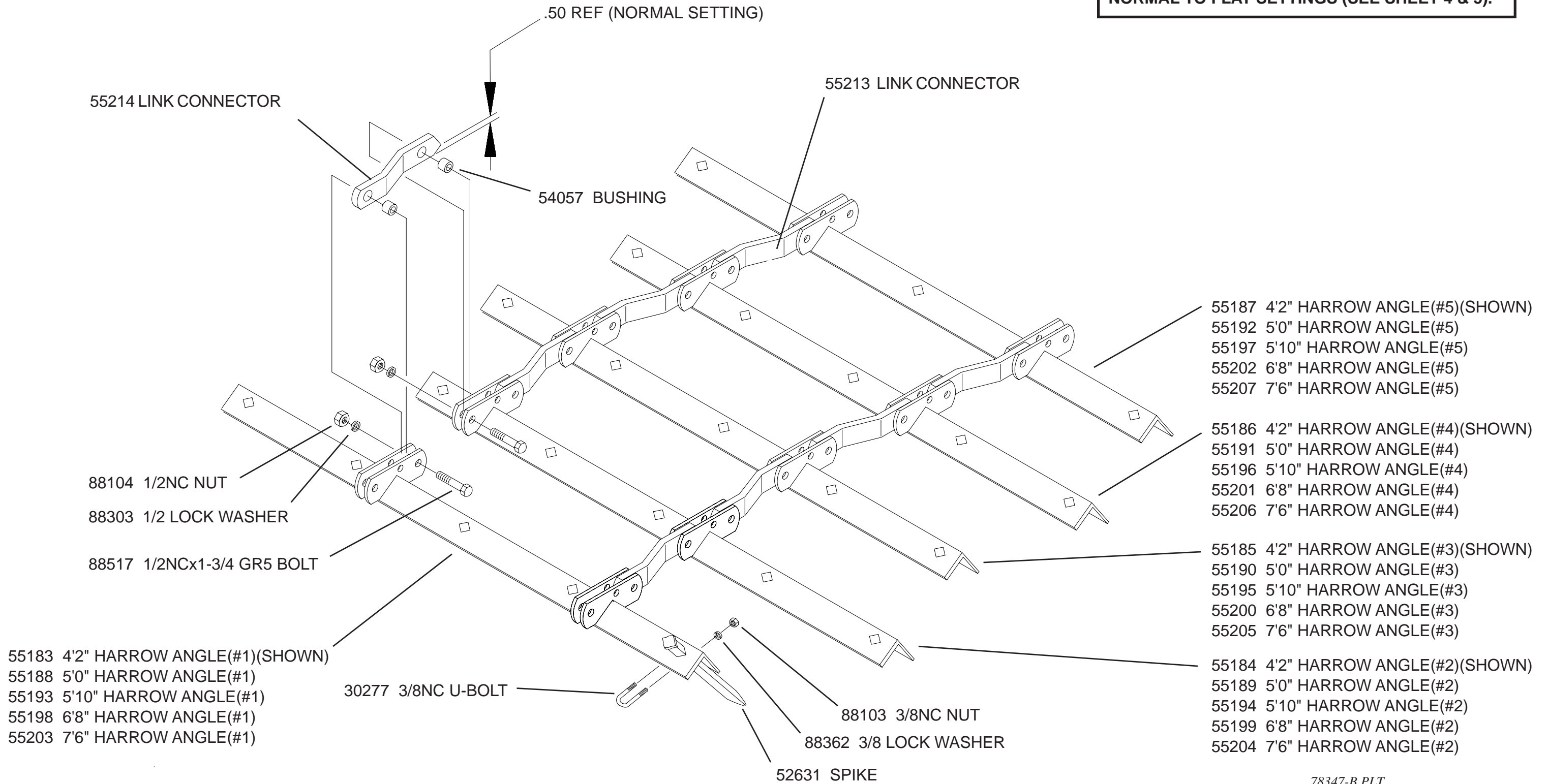


78347-A.PLT

# SECTION ASSEMBLY

**(4'2" HARROW SHOWN)**

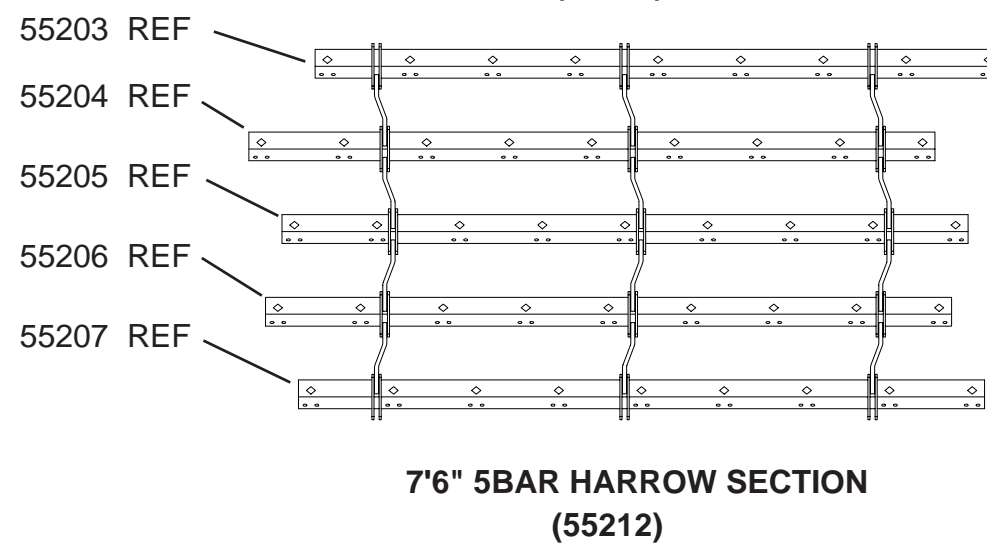
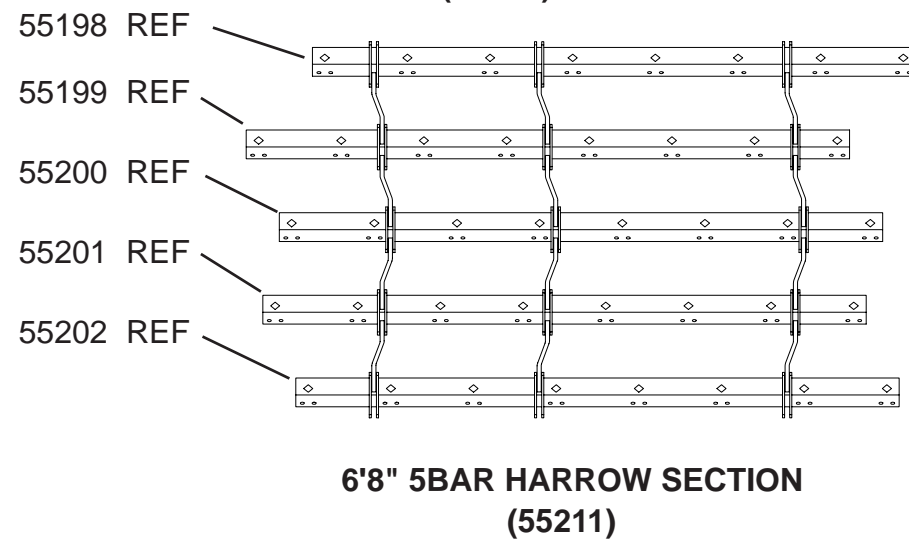
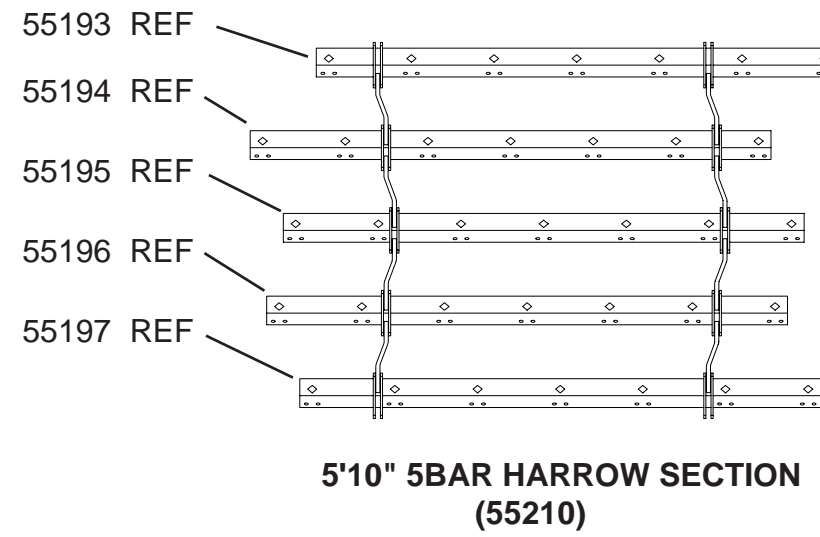
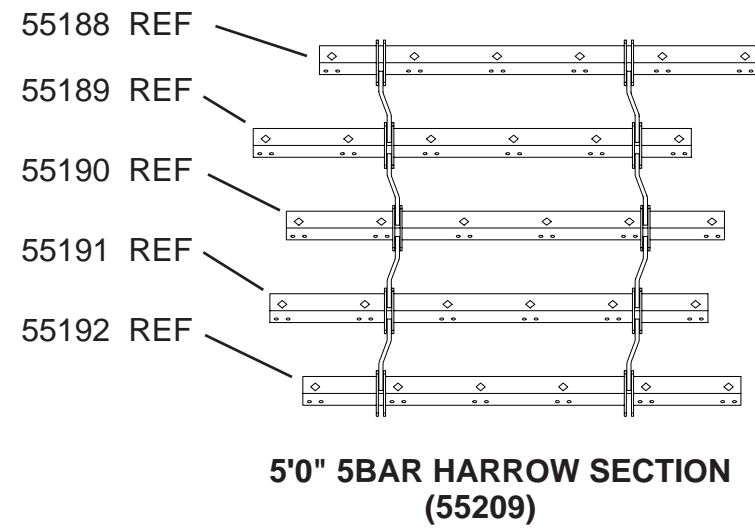
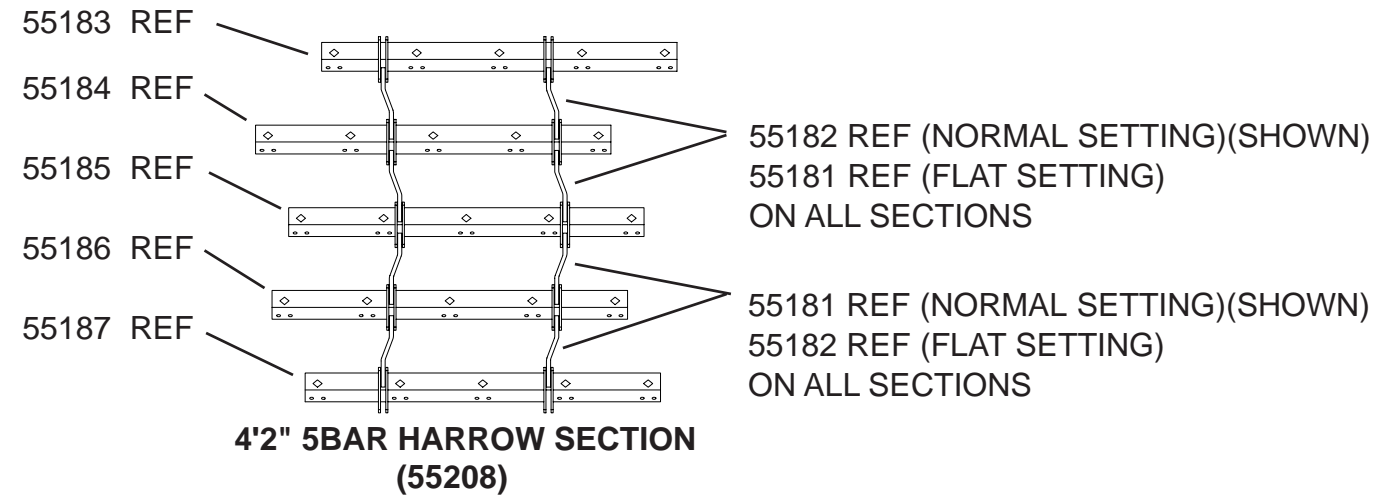
**NOTE: 55181 AND 55182 LINKS CAN BE FLIPPED OVER TO CHANGE SPIKE TOOTH ANGLE FROM NORMAL TO FLAT SETTINGS (SEE SHEET 4 & 5).**



78347-B.PLT

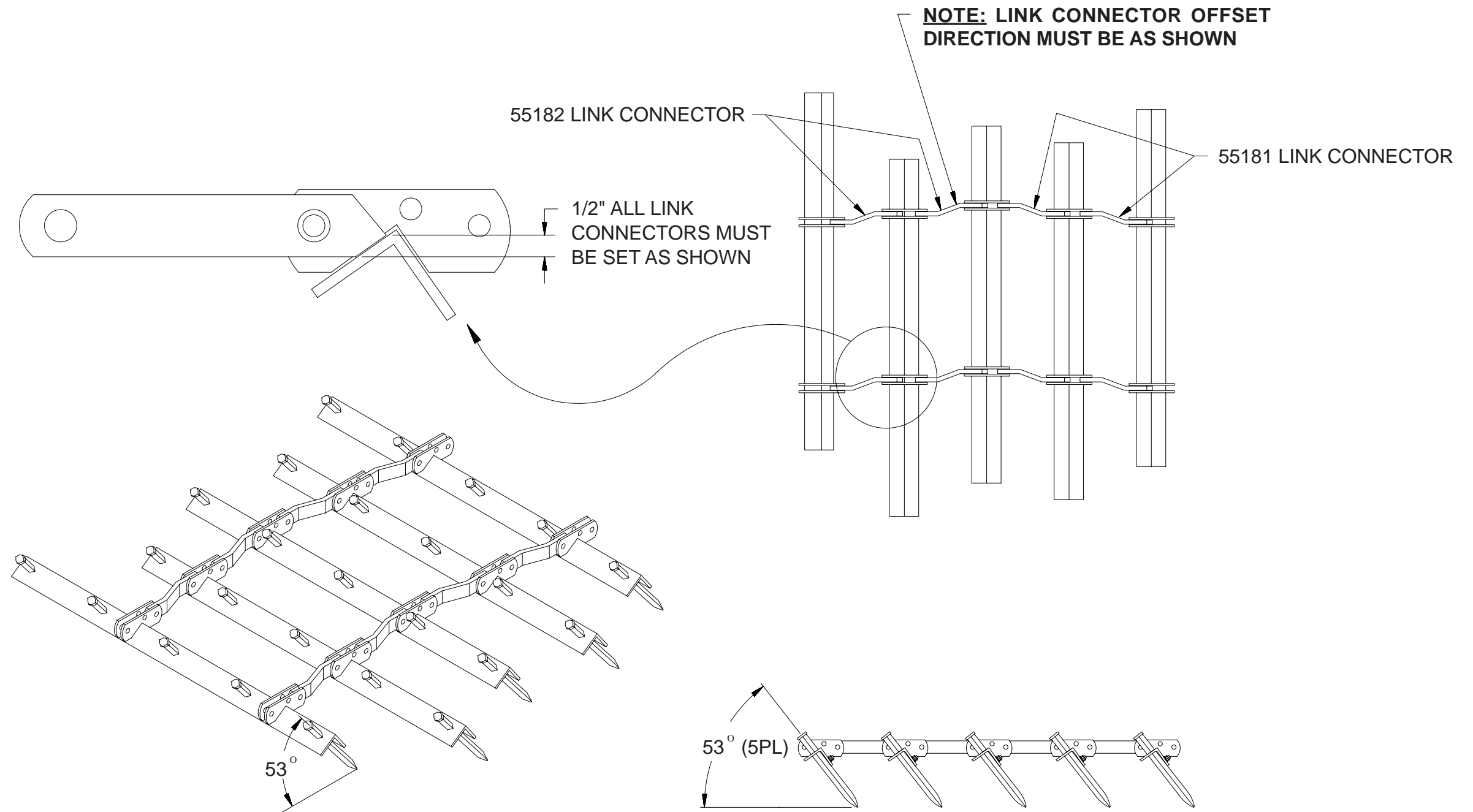
# SECTION LAYOUT REFERENCE SHEET

## NORMAL LINK CONNECTION (SHOWN)



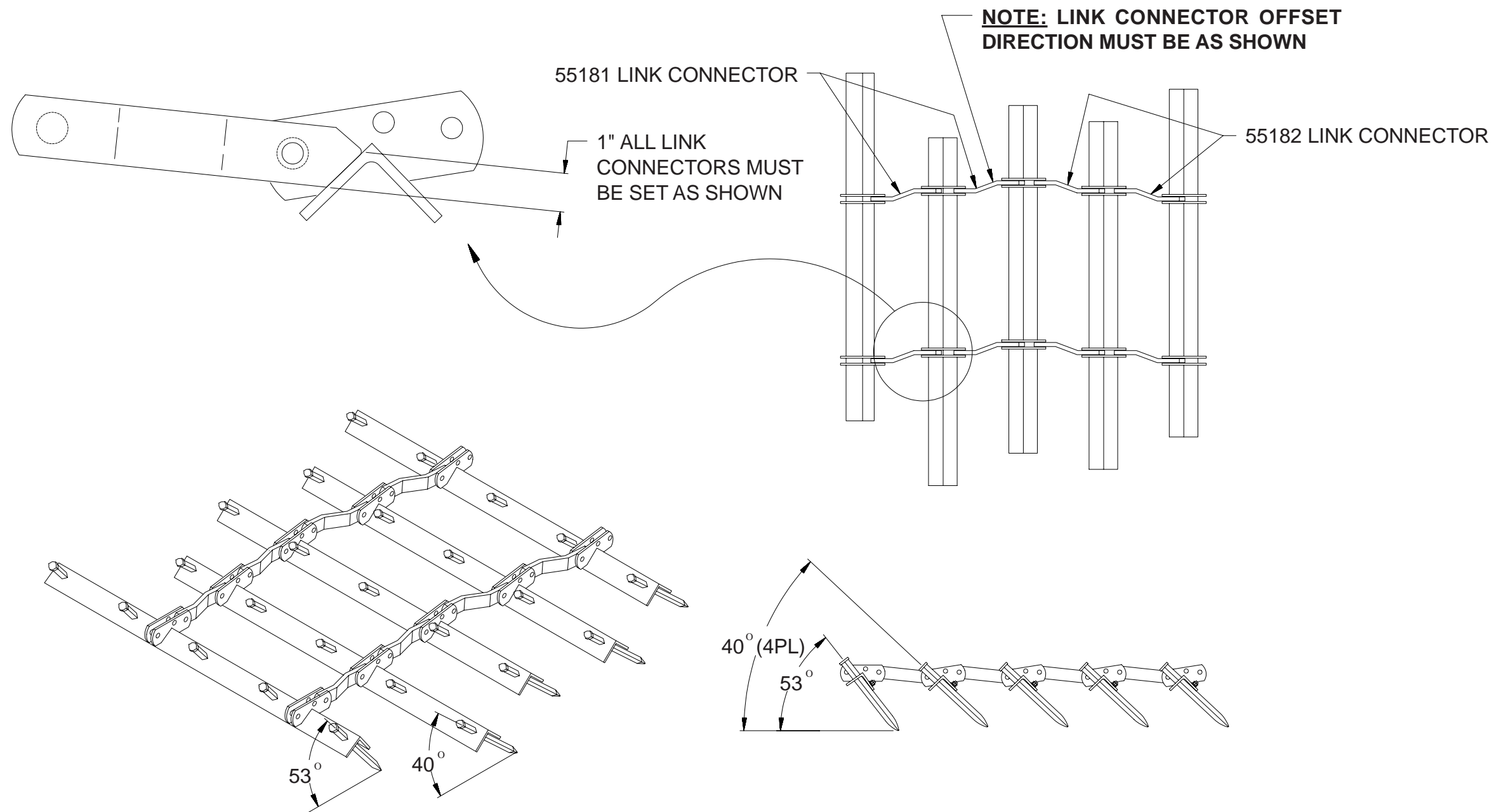
78347-C.PLT

# LINK CONNECTOR ASSEMBLY ILLUSTRATION - NORMAL SETTING



78347-D.PLT

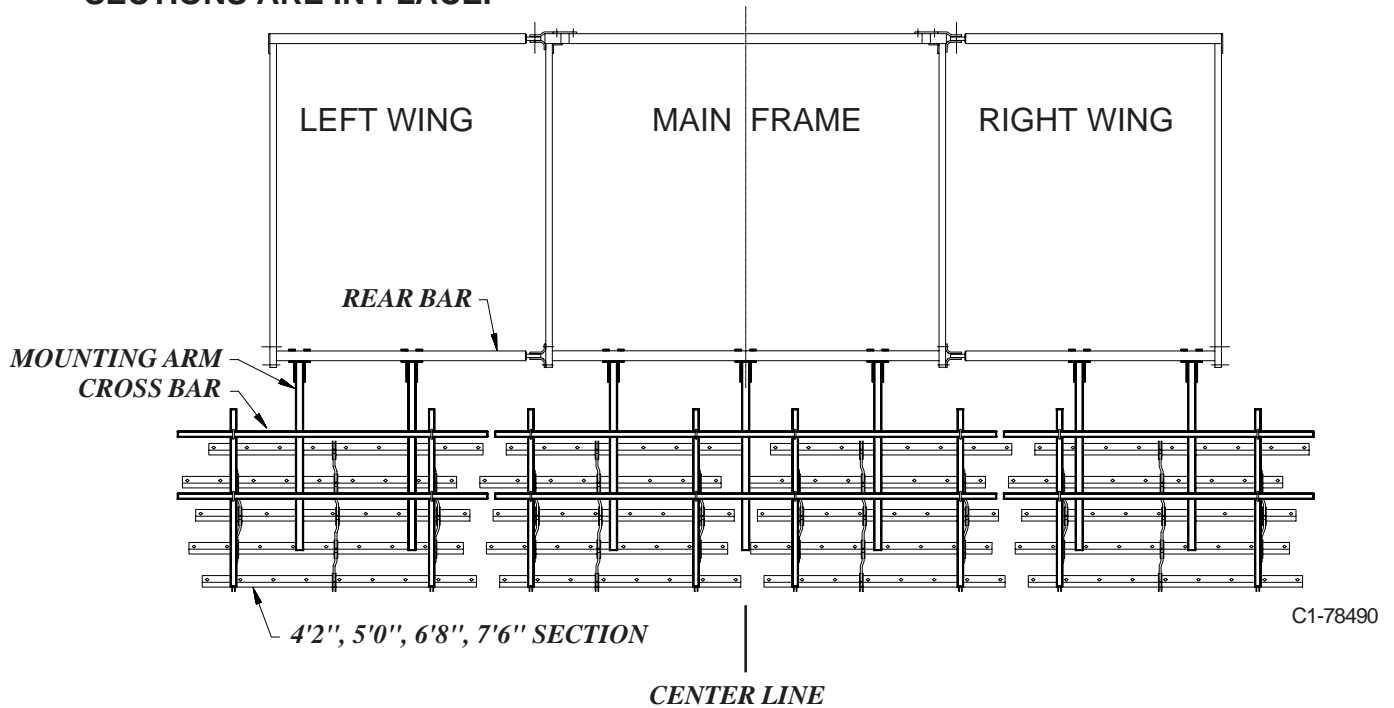
# LINK CONNECTOR ASSEMBLY ILLUSTRATION - FLAT SETTING



78347-E.PLT

# SOILPRO 513 SPIKE TOOTH HARROW MOUNTING CHART

**NOTE: EXACT ARM LOCATION COULD VARY 2"-3" EITHER DIRECTION, DEPENDENT ON IMPLEMENT ACCESSORIES. DO NOT TIGHTEN ARMS COMPLETELY UNTIL ALL SECTIONS ARE IN PLACE.**



**NOTE: 5 BAR SECTION SHOWN.  
3 BAR SECTION MOUNT THE SAME.**

124	-	CROSS BAR
50    2    50	-	ARM LOCATION (INCH FROM CENTER LINE)
5'10"         5'10"	-	SECTION

	LEFT WING	MAIN FRAME		RIGHT WING
SoilPro 513 5/30-7/24		50	5   5	50
		7'6"	7'6"	
SoilPro 513 7/30-9/24		50	0   50	
		5'10"	7'6"   5'10"	
SoilPro 513 11/24	70 140    98	50	5   5	50
	6'8"	5'10"	5'10"	6'8"
SoilPro 513 13/24	94 140    98	50	5   5	50
	7'6"	7'6"	6'8"	7'6"

